

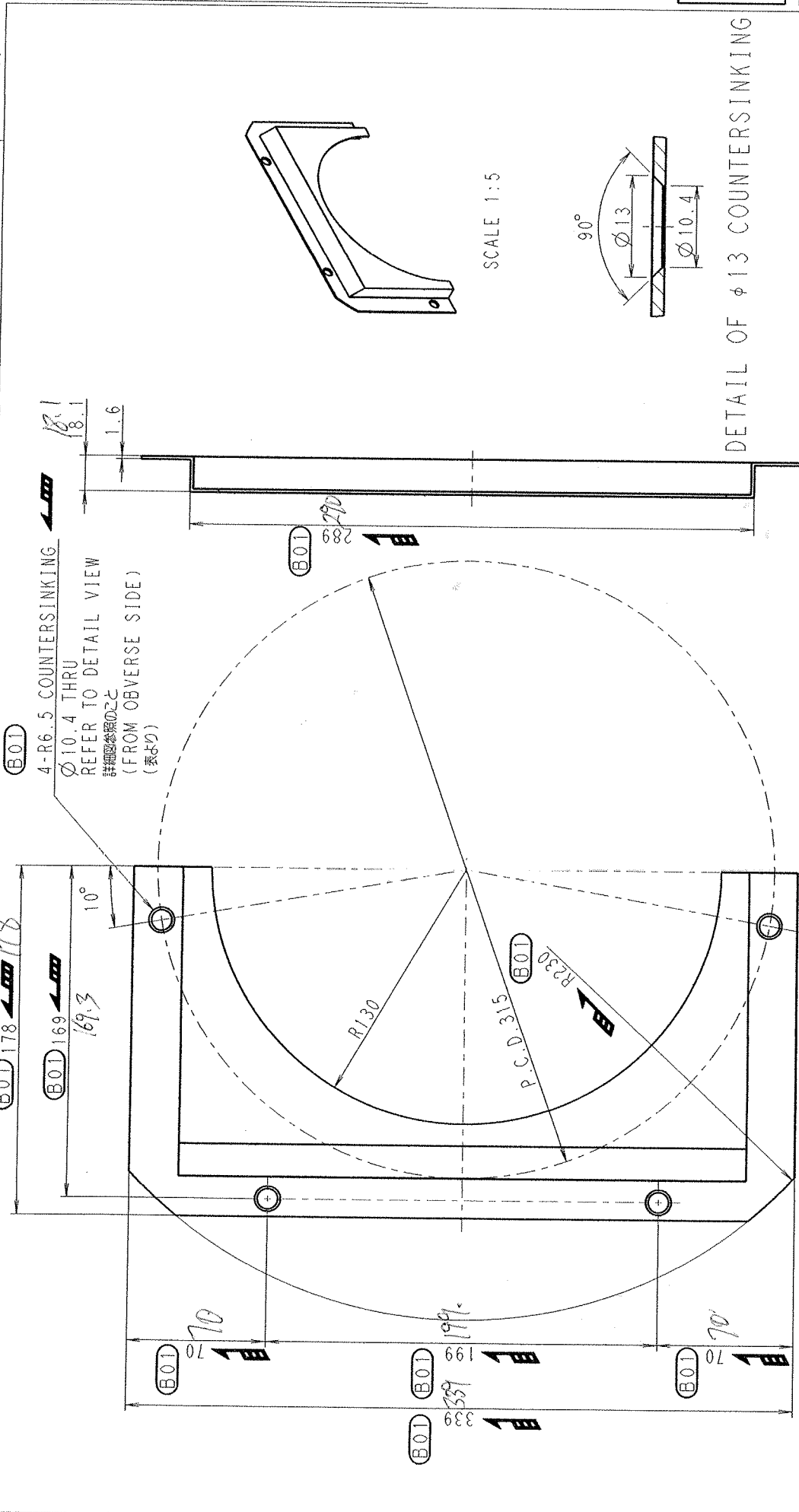
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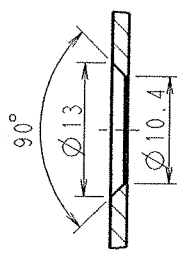
22.05.11

SPHC-P

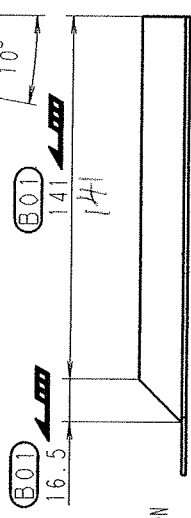


4-R6.5 COUNTERSINKING
 $\phi 10.4$ THRU
 REFER TO DETAIL VIEW
 詳細参照のこと
 (FROM OBVERSE SIDE)
 (表より)

SCALE 1:5



DETAIL OF $\phi 13$ COUNTERSINKING



THIRD ANGLE PROJECTION
 Title: COVER

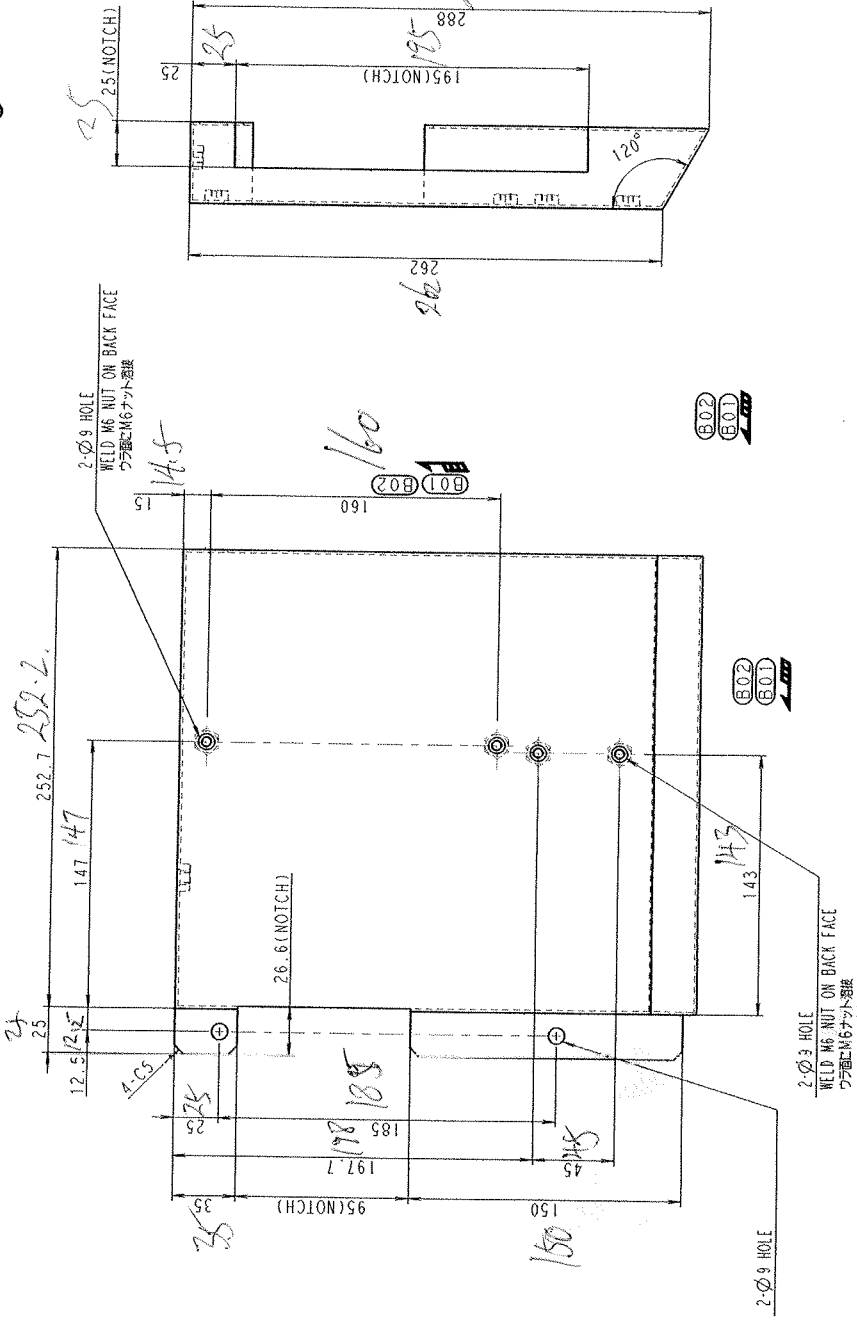
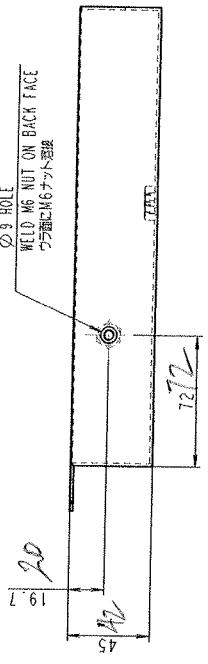
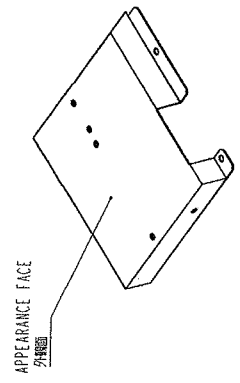
Part Number	H8202986B01	Name	NOBUYUKI MASAIKE	Doc. No.	ND	Document type	document-type
Rev.	Change No.	Date (e.m.y)	Changed by	Mass	0.32 Kg	Format	A3 Scale: 1:2
The property and copyright is entitled to: DMG MORI SEIKI CO. -Copyright according to ISO 16016 consider--				Material:			
B01 MW245732 23.01.2020 MASHI HC ONO				SPHC-P			
A01 MW245509 18.10.2019 NOBUYUKI MASAIKE				Drawing Number: H8202986			
				Rev.: B01 02			
				Type: Sheet: 1/1			

t=1.6
 NO BURR ALLOWED AT EDGE
 エッジ部かえりなきこと
 CORNER R2~3 WHERE NO INDICATION
 指示なき角部R2~3のこと
 PAINT COLOR: CALCITE WHITE (SMOOTH)
 塗色: カルサイトホワイト(平滑)

NO. 1	DATE	BY	REVISION
NO. 2	DATE	BY	REVISION
NO. 3	DATE	BY	REVISION
NO. 4	DATE	BY	REVISION
NO. 5	DATE	BY	REVISION
NO. 6	DATE	BY	REVISION
NO. 7	DATE	BY	REVISION
NO. 8	DATE	BY	REVISION
NO. 9	DATE	BY	REVISION
NO. 10	DATE	BY	REVISION

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A B C D E F G H I J K



1=1.6

NO BURR ALLOWED AT EDGE
エッジ面バリを許さず

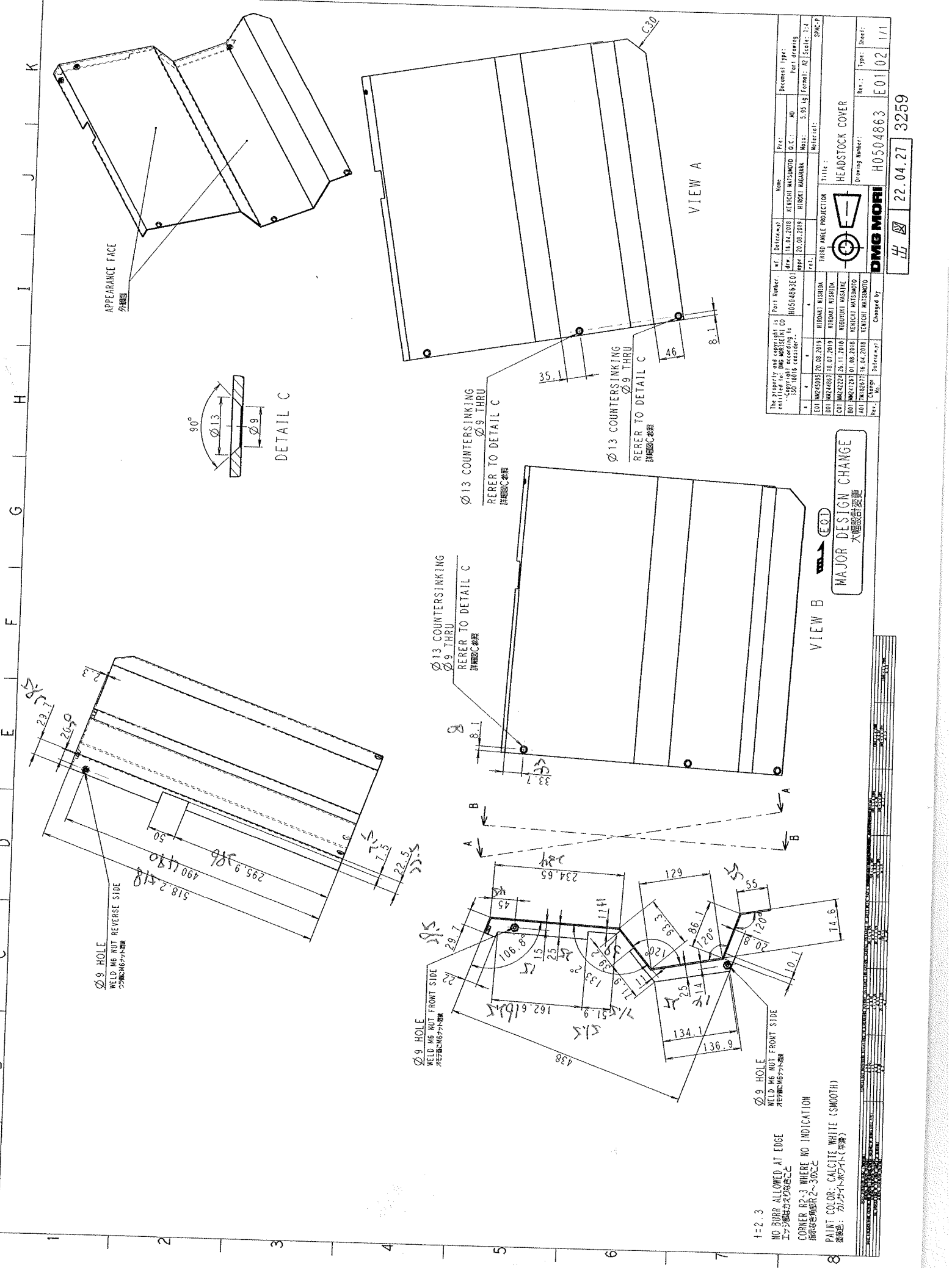
CORNER R0.3 WHERE NO INDICATION
無記載箇所R0.3

PAINT COLOR: CALCITE WHITE (SMOOTH)
塗装色: カルサイトホワイト(平滑)

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Copyright © 2018 DMG MORI SEIKI CO. Ltd. All rights reserved.		H0504856002	15.04.2018	KENICHI MATSUMOTO (D.C.)	MD
			15.04.2018	HISAKI MURAKAMI	MD
					1.39 kg
					Formet: 22
					Sheet: 1/2
Title: HEADSTOCK COVER					
Drawing Number: H0504856					
Rev.: B02.02					
Type: Sheet					
1/1					
Changed by: 菅野文雄					
Date: 22.04.27					
出図 3258					



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Part Name	Part Number	Doc. No.	Doc. Type
HEADSTOCK COVER	H0504863C01	NO	Part drawing
Rev.:	01	02	1/1
Drawing Number:	H0504863	E0102	
Sheet:			1/1

Author	Drawn	Checked	Material
HIRAKI NISHIDA	HIRAKI NISHIDA	HIRAKI NISHIDA	
NOBUHIRO MASARE	NOBUHIRO MASARE	NOBUHIRO MASARE	
REIJI MATSUMOTO	REIJI MATSUMOTO	REIJI MATSUMOTO	

Change No.	Change Date	Change By
01	16.04.2018	REIJI MATSUMOTO
02	18.07.2019	HIRAKI NISHIDA
03	26.11.2018	NOBUHIRO MASARE
04	16.04.2018	REIJI MATSUMOTO

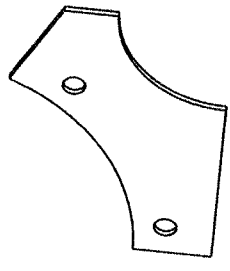
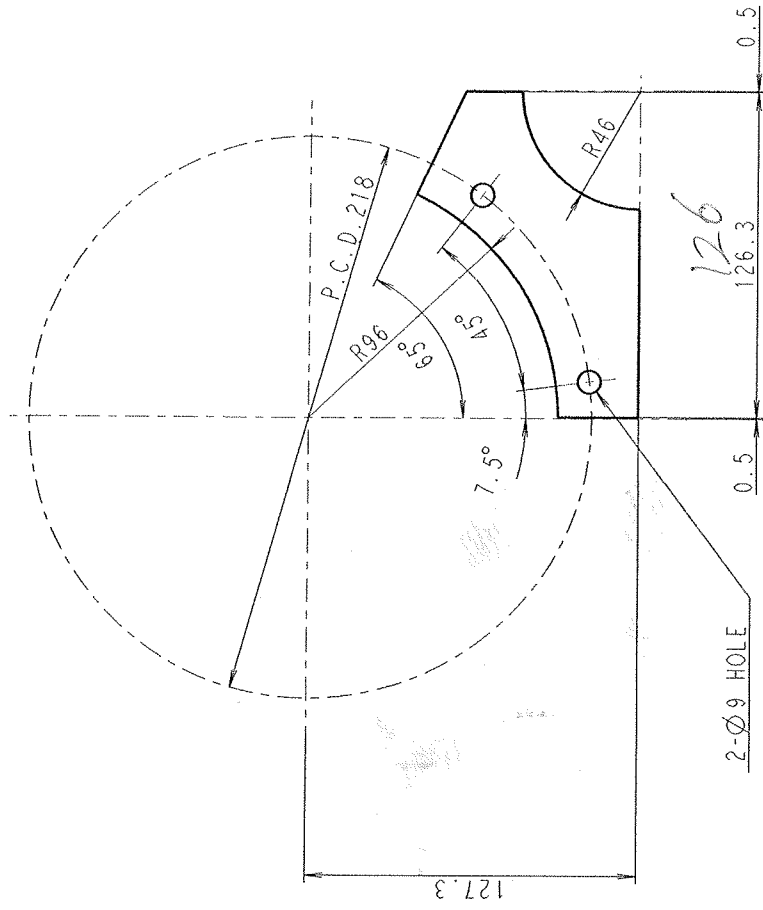
ED (E01)
 MAJOR DESIGN CHANGE
 大幅設計変更

出図 22.04.27 3259

1-2.3
 NO BURR ALLOWED AT EDGE
 エッジにはバリを許さず
 CORNER R2.3 WHERE NO INDICATION
 指示なしの角半径R2.3のこと
 PAINT COLOR: CALCITE WHITE (SMOOTH)
 塗装色: カルサイトホワイト(平滑)

NO.	DATE	DESCRIPTION
1	16.04.2018	INITIAL RELEASE
2	18.07.2019	REVISION
3	26.11.2018	REVISION
4	16.04.2018	REVISION

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t = 2.3
 NO BURR ALLOWED AT EDGE
 エッジ部はカスレなきこと
 CORNER R2~3 WHERE NO INDICATION
 指示なき角部R2~3のこと
 PAINT COLOR: CALCITE WHITE (SMOOTH)
 塗装色: カルサイトホワイト(平滑)

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Rev.	Change No.	Date/dm.y?	Changed by			
A01	TM182671	16.04.2018	RENICHI MATSUMOTO			
THIRD ANGLE PROJECTION						
DMG MORI						
DMG3261-W001			Drawing Number: H0504865			
			Rev.: A01 02			
			Type: Sheet: 1/1			
Material: SPHC-P						

22.04.27

管理文書 試作

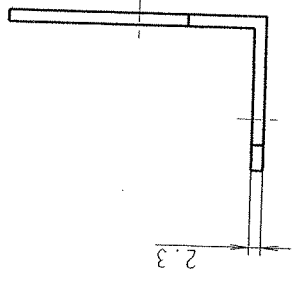
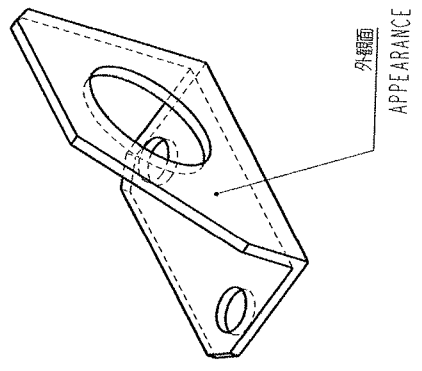
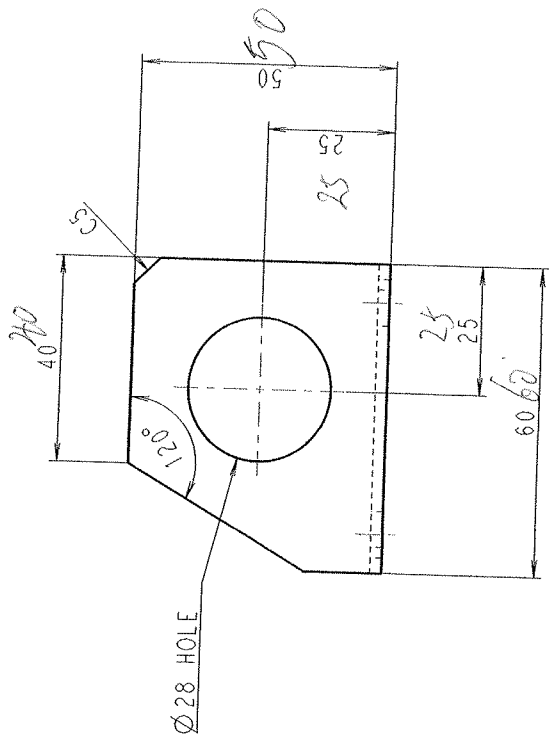
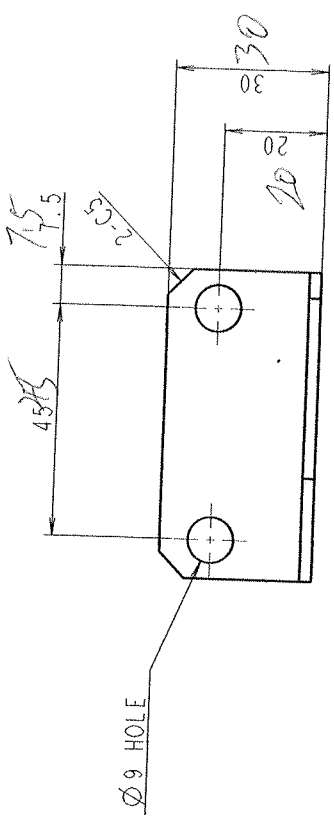
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A B C D E F G H 1 2 3 4 5



t=2.3

NO BURR ALLOWED AT EDGE
 エッジ部はカエりなきこと

CORNER R2~3 WHERE NO INDICATION
 指示なき角部R2~3のこと

PAINT COLOR: CALCITE WHITE (SMOOTH)
 塗装色: カルサイトホワイト(平滑)



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			drw. 16.02.2018	KENICHI MATSUMOTO	MD	Part drawing
			appr. 16.02.2018	HIROKI NAGAHARA	Mass: 0.06 kg	Format: A3 Scale: 1:1
			rel.		Material:	SPHC-P
			THIRD ANGLE PROJECTION			
			Title: BRACKET			
			Drawing Number: H1405688 A02 02 1/1			
			Rev. Change No. Date(s.m.y) Changed by			
			A02 [M18267] 16.04.2018 KENICHI MATSUMOTO			
			A01 [M182369] 16.02.2018 KENICHI MATSUMOTO			

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3263

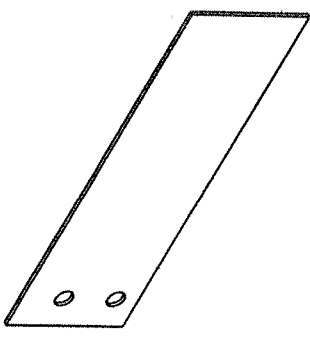
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22.05.01

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A B C D E F G H



2-∅8 HOLE



t=1.6

NO BURR ALLOWED AT EDGE
 エッジ部はカスリなきこと

ROUND R2.3 WHERE NO INDICATION
 指示なき箇所はR2.3のこと

PAINT COLOR: CALCITE WHITE (SMOOTH)
 塗装色: カルサイトホワイト(平滑)

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Rev. No.	Change No.	Date (day):	Appr. Date (day):	JHROKI MAGHARA	Mass: 0.12 Kg	Formal: A3 Scale: 1:1
A01	MMZ4232	06.03.2019	06.03.2019			Material: SPHC-P
THIRD ANGLE PROJECTION						
DMG MORI						
Drawing Number: H1605632			Rev.: A01		Sheet: 1/1	

DMG3269-W001

DATE	BY	CHK	APP	REVISION

3269

